



MODEL NUMBER	NAME	SEAT HEIGHT	ARM HEIGHT	WIDTH	DEPTH	HEIGHT	FABRIC YARDS	LEATHER SQ FT	WEIGHT/ VOLUME	LIST PRICE	DESCRIPTION
BOA-1	Boa Chair	18"		18"	23"	31"	N/A	N/A	13 Lbs 7 Cu Ft	\$ 470	The Boa Chair is constructed of a laminated Maple Seat and back with Polished Chrome Legs.  For the complete line of Maple Wood Finishes and options, refer to page 12 in this specification guide.
BOA-1-C	Boa Children's Chair	14"		16"	15"	26"	N/A	N/A	12 Lbs 4 Cu Ft	\$ 465	



BO-1-C	Balloon Chair	15"		16 <sup>3</sup> / <sub>4</sub> "	15 <sup>1</sup> / <sub>2</sub> "	30"	N/A	N/A		\$ 575	The Balloon Chair is Plywood Maple shell with Steel Legs epoxy coated in Silver, Red, Blue, or Yellow. Round feet options available in Blue, Black, and Red  For the complete line of Maple Wood Finishes and options, refer to page 12 in this specification guide.
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WOODS & FINISHES:

Natural Maple  
Standard



Natural Clear – M-NA

Maple Finishes  
The following stains are available, add 10% to list



Honey Oak – M-HO



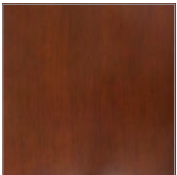
Castle Oak – M-CO



Richmond Cherry – M-RC



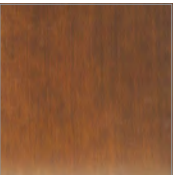
Mahogany – M-MA



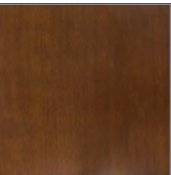
Victorian Cherry – M-VI



Java – M-JA



Wenge – M-WE



English Oak – M-EN

Natural Red Oak  
Standard



Natural Clear – O-NA

Red Oak Finishes  
The following stains are available, add 10% to list



Castle Oak – O-CO



Honey Oak – O-HO



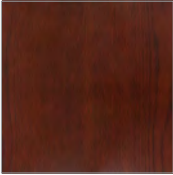
English Oak – O-EN



Victorian Cherry – O-VI



Mahogany – O-MA



Richmond Cherry – O-RC

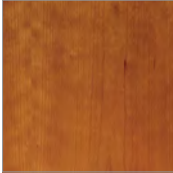


Java – O-JA



Wenge – O-WE

Natural Cherry  
Add 20% to list



Natural Clear – C-NA

Cherry Finishes  
The following stains are available, add 30% to list



Honey Oak – C-HO



Richmond Cherry – C-RC

Natural Walnut  
Add 20% to list



Natural Clear – W-NA

Walnut Finishes  
The following stain is available, add 30% to list



Java – W-JA

**HARDWOODS:** All hardwood materials used in the manufacturing of seating products shall be Northern grown hardwoods. Hardwoods will be air and kiln dried to a moisture content of 5-7%. All hardwoods shall be of grade “A” material, free of material stains, imperfections, conformity of grain, texture and color. Hardwood species shall be Northern grown Red Oak, and Clear White Northern Maple.

**FINISHING PROCEDURES:** All materials shall be inspected and treated with a final sanding and polishing operation before any staining and final finishing can be performed. All machine and mill marks are to be removed. Once the polishing and sanding has been performed, the furniture will then undergo the following stain and finishing procedures:

- Step 1: A base stain will be uniformly applied, wiped and then allowed to dry under factory controlled conditions.
- Step 2: A uniform coat of sealer will be applied and allowed to dry.
- Step 3: Sealer will be lightly sanded using 240 grit silicon paper.
- Step 4: A catalytic lacquer of 34-45 degree sheen is evenly applied and allowed to dry under factory controlled conditions.

**METAL FINISHING PROCEDURES:** All metal components are thoroughly cleaned and coated electrostatically with an epoxy powder coat paint finish. The metal components are then oven baked and cured for a lasting finish.